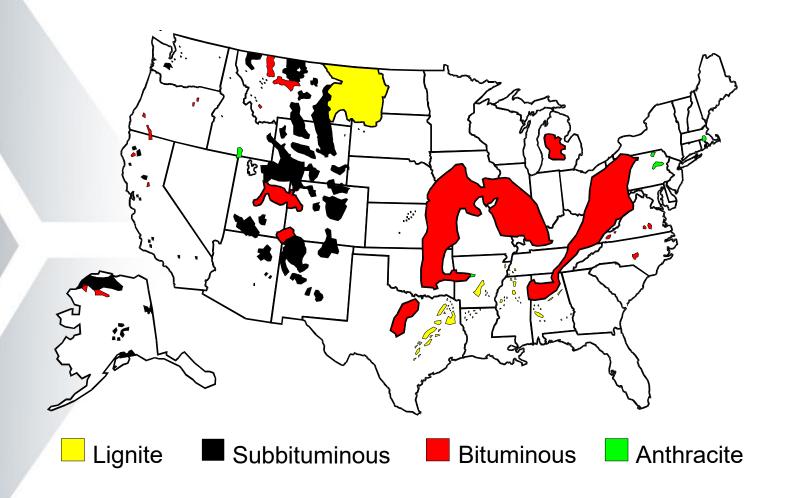


Lignite: 101

Daryl Hill
Retired Spokesman
Basin Electric Power Cooperative



U.S. Coal Deposits



Lignite Energy Industry History

- Four distinct stages of coal mining in North Dakota
 - Birth of the coal industry, 1873 1900
 - Rise of commercial mining, 1900 1920
 - From underground to surface mining, 1920 1951
 - Emergence of lignite for electric generation, 1952 to present

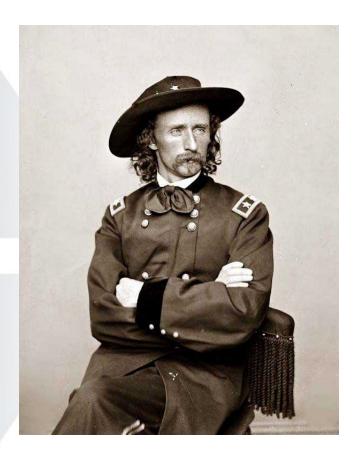
Source: A History of Coal Mining in North Dakota by Colleen Oihus with North Dakota Geological Survey and North Dakota Public Service Commission

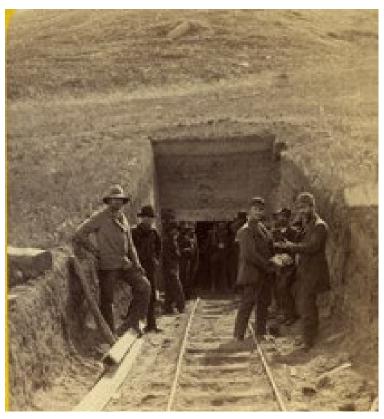
William Clark & Meriwether Lewis



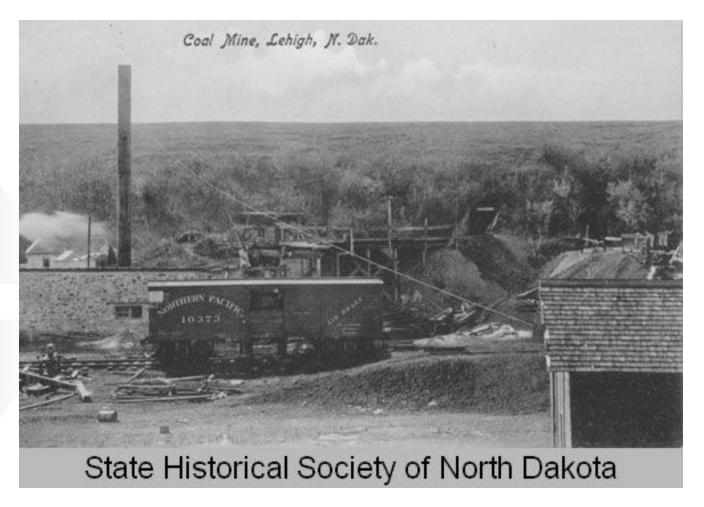
President Jefferson's instructions included "recording their findings of pit coal" and other natural resources.

General Custer





General Custer escorted a group of men from Bismarck to open a coal mine near the present town of Simms, ND, in 1873



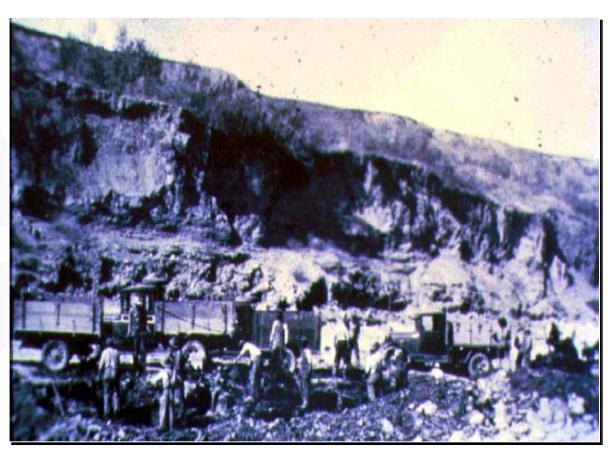
This mine east of Dickinson was named for an existing coal mining region in Pennsylvania.

Black Butte



Natural outcroppings of lignite were always fair game for early mining activities by homesteaders

Digging From Out Crops



Many of the early mines were family-owned as they helped supplement the earnings from farming

Wagon Mine



Immigrant Train



Many families arrived in North Dakota, thanks to the enticement and advertisements of railroads.

Lignite Energy Industry History

- Birth of the coal industry, 1873 1900
- Rise of commercial mining, 1900 1920

Washburn Coal Co.

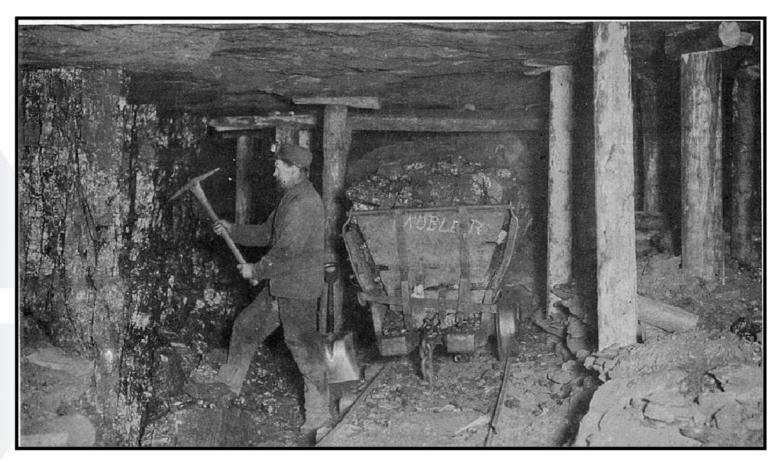


Wilton, ND

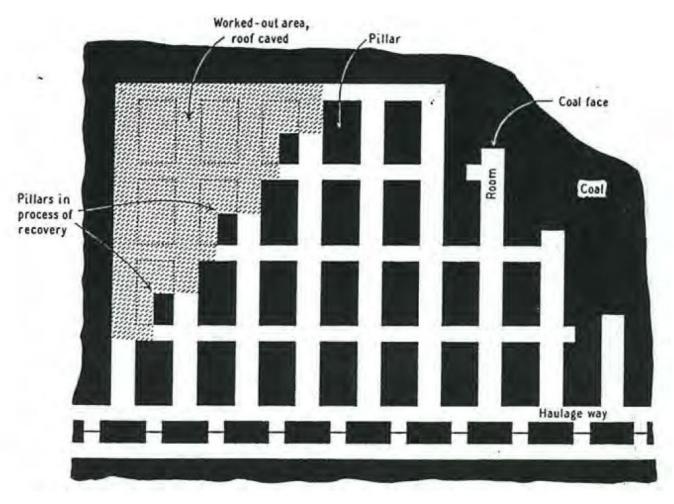
Washburn Coal Co.



Some of the first gambling in the state? Guess the weight of the coal and win the fuel.



"It's dark as a dungeon and damp as the dew, Where the dangers are double and the pleasures are few, Where the rain never falls and the sun never shines... It's dark as a dungeon way down in the mines."



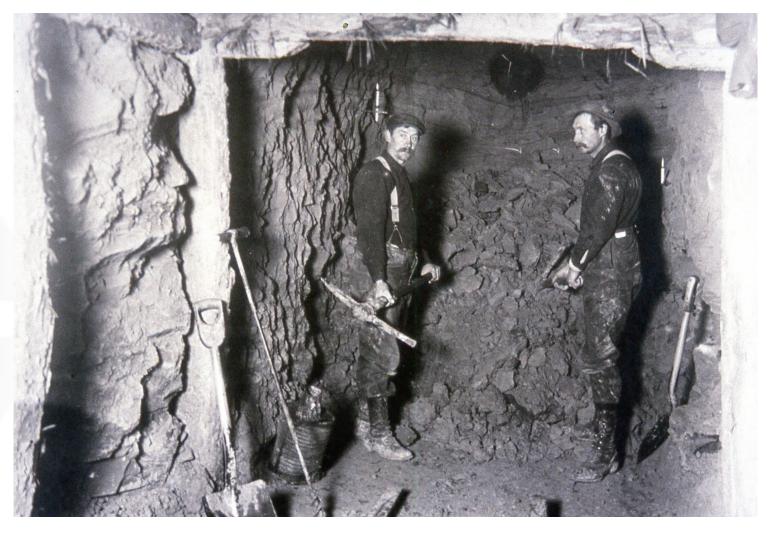
A typical horizontal mining plan – timbers and pillars were used to support mining activities. Consider the depth of the coal seams...might be just tall enough for a man to stand.

Falkirk Reclamation Video

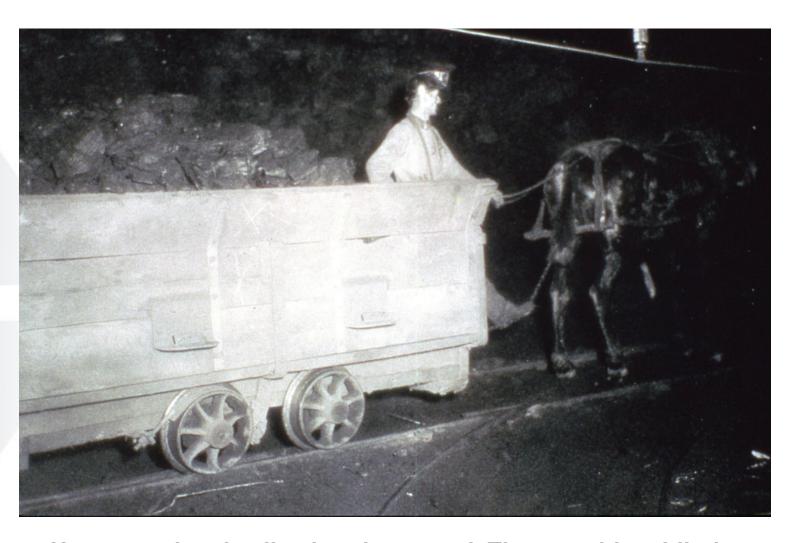


Falkirk Mine 2014 Reclamation Award from ND PSC

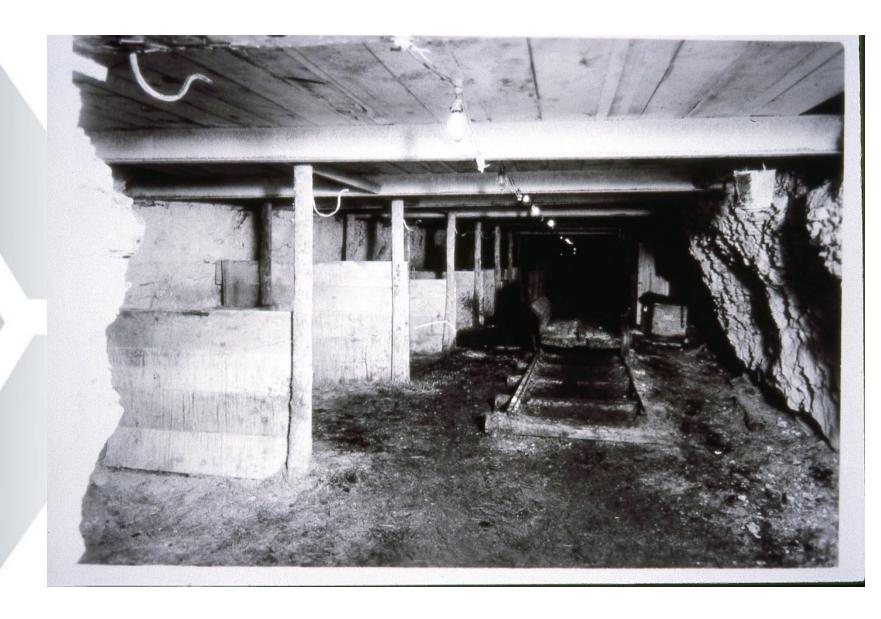




"A foreman would grab your arm. If you had a sleeve full of muscles, you could get job as a miner."



Horses and mules lived underground. They would go blind if they ever saw the sun.





The Joy loaders made underground mining more efficient



Eventually, the mules were replaced by little engines.

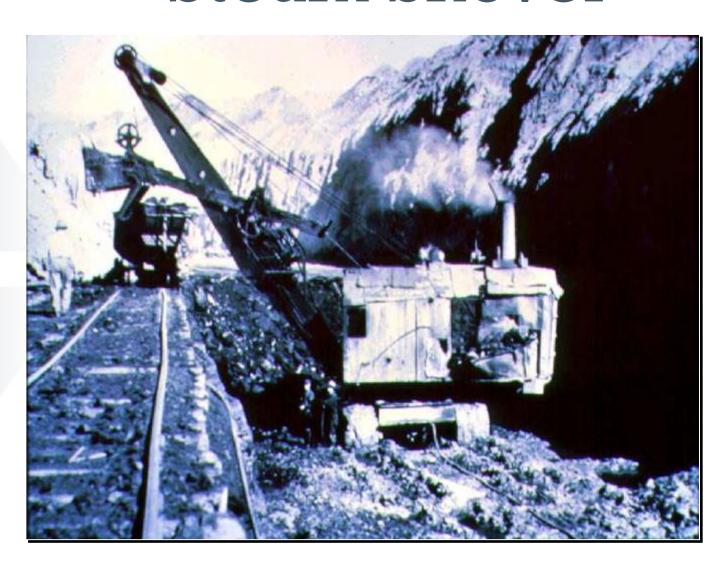
Lignite Energy Industry History

- Birth of the coal industry, 1873 1900
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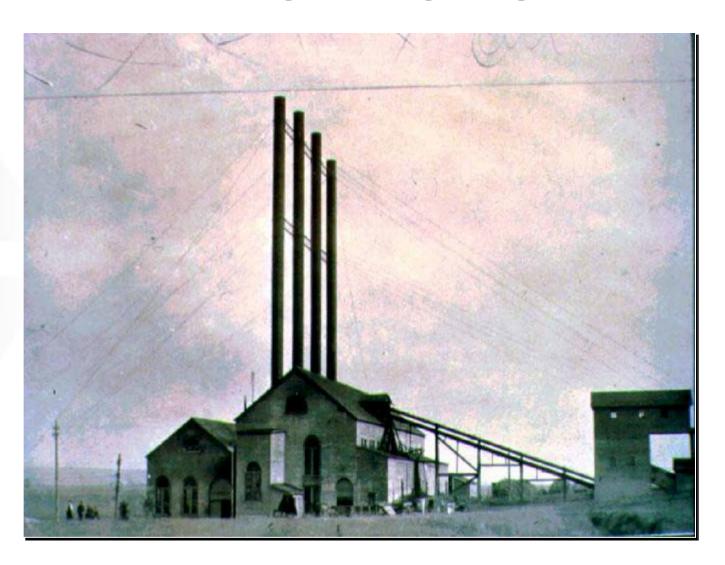
Underground Miners



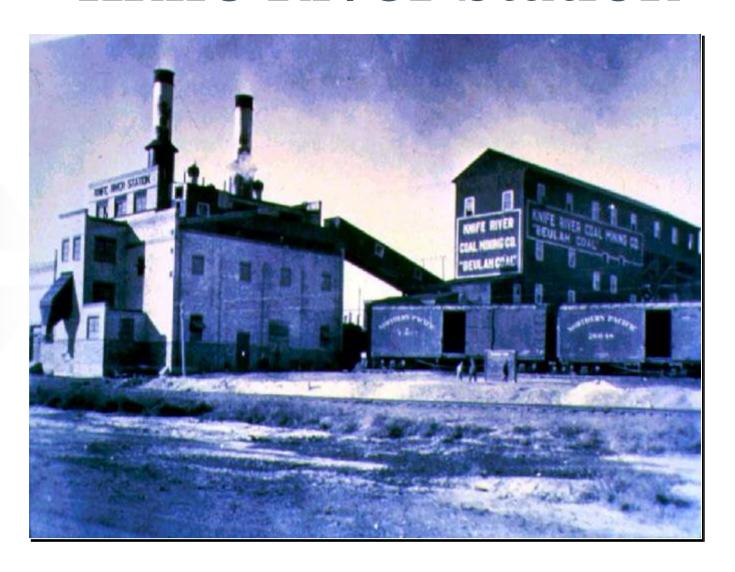
Steam Shovel



Williston Power Plant



Knife River Station



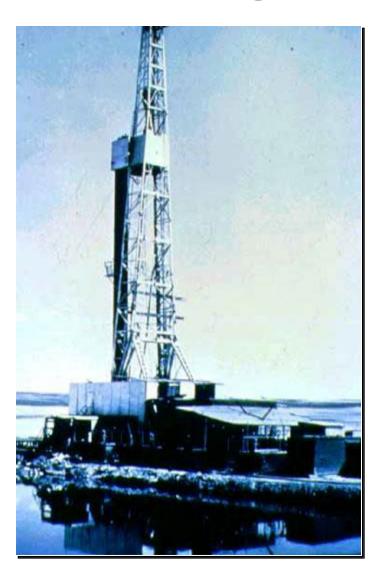
Lignite Energy Industry History

- Many factors affected the lignite industry over the years
 - The Depression reduced economic activity
 - Opening the Garrison Dam made hydro power readily available to co-ops and municipal electric systems
 - Drilling rigs found natural gas associated with oil

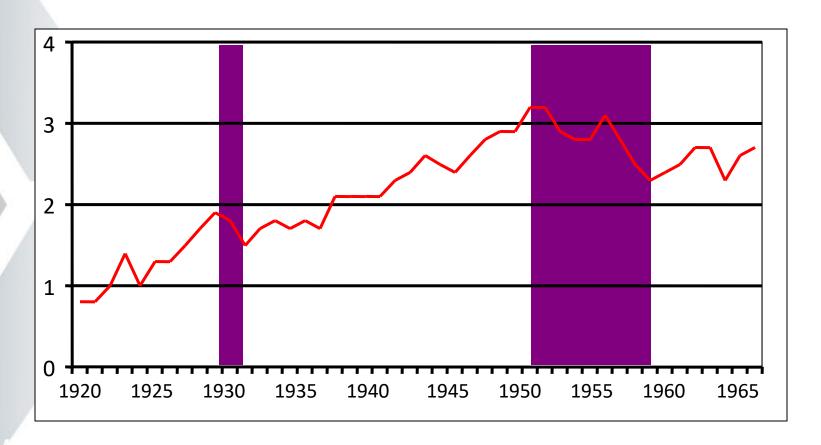
Garrison Dam



Drilling Rig



Lignite Production 1920-1965 North Dakota



History of Power Activity

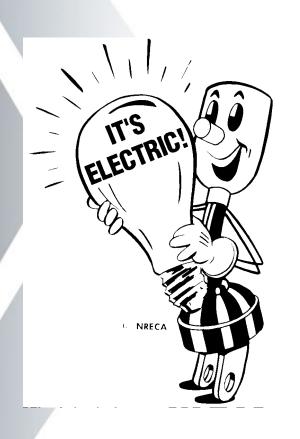
- What was life like without electricity?
 - Research the local newspaper or utility archives to find when electricity came to town
 - Utility history books Energizers of the Prairie, The Power People, etc.
 - Who were the "Edison's" of your community

Reddy Kilowatt (video)





Willie Wiredhand



- The rural electric cooperatives had Willie Wiredhand as a mascot. He was advertised as a farm hand who showed up on time, worked for pennies a day, and took over the milking, grain handling, water pumping and other chores...and he didn't talk back to the boss.
- Do we still think of electricity as a servant or is it something we take for granted?

'One of the Happiest Days of My Life'



- Rose Frohlich lived on a farm between Center and Mandan with her family in the 1940s.
 Mor-Gran-Sou electrified her farm house on June 8, 1949. She called it "one of the happiest days of my life."
- Laundry, bathing children, feeding her family, cleaning her home and preserving her fruits, vegetables and meat got a lot easier.

Did You Know?

The typical U.S. home has, on average, at least 25 electronic products – 99 percent of which must be plugged in or recharged

99% have televisions

99% have refrigerators

82% have clothes washers

80% have clothes dryers

92% have at least one computer

75% have central air conditioning

68% have dishwashers



Willie was Right!

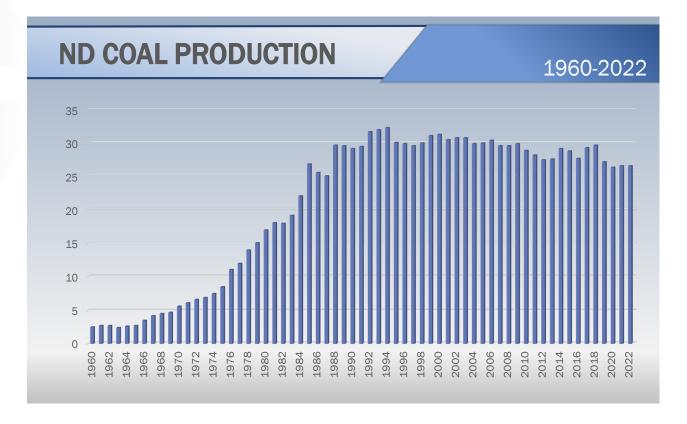
- Modern production agriculture is powered by electricity
 - Farm irrigation systems are major consumers of electricity –
 irrigated crops accounted for 40% of all the ag products sold in 2012
 - Electricity is the largest single energy expense for dairy farmers.
 The automatic milking parlor is powered by electricity and the milk is chilled on site
 - The milling of wheat includes cleaning, grinding, sifting for size and density, material handling and packaging. In flour production, the largest single operating expense is electricity used to run motors

Nearly all activities supporting production agriculture requires energy

Lignite Energy Industry History

- Birth of the coal industry, 1873 1900
- Rise of commercial mining, 1900 1920
- From underground to surface mining, 1920 –
 1951
- Emergence of lignite for electric generation, 1952 to present

- North Dakota produced 26.6 million tons of lignite in 2022
- For decades, the industry averaged 30 million tons – recent reductions resulted from wind generation; renewable mandates; plant closures

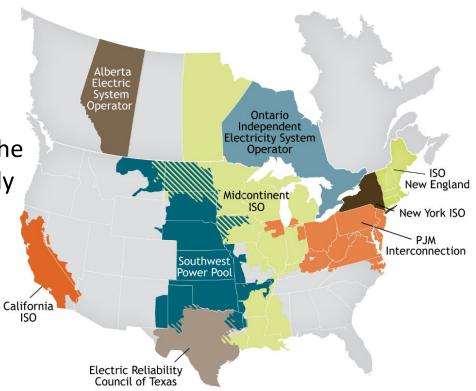


Regional Transmission Organizations

RTO markets are now the dominant form of energy dispatch in the country.

Why? An RTO can serve the loads more cost effectively vs. stand alone utilities.

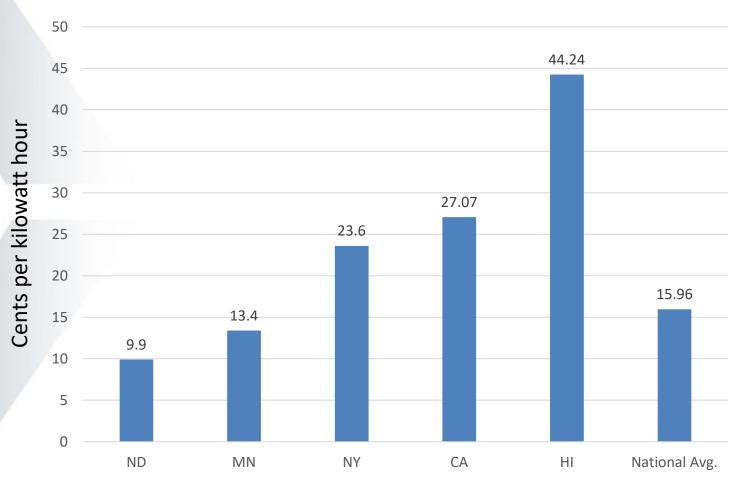
Thus, saving customers money.





Regional Low-Cost Electricity

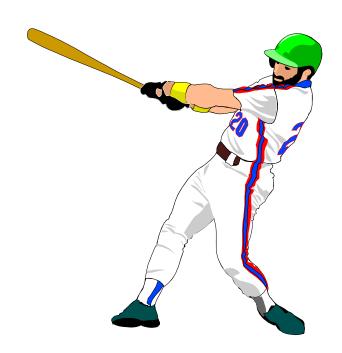
Average 5/2/23 residential electricity prices



Source: choseenergy.com

Who Are the Players?





Lignite Energy Council

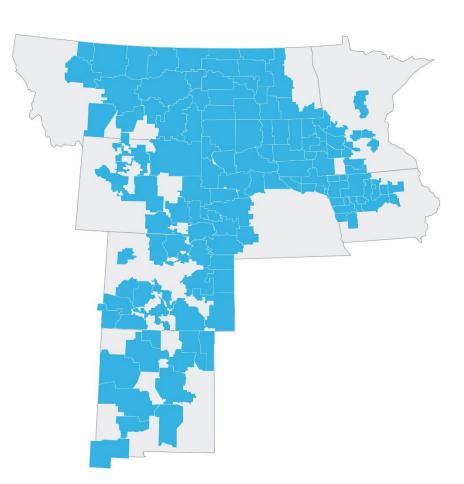
Member-driven association

- 250+ Contractor/Suppliers
- 6 Utilities
- 4 Producers, 1 Reserve Holder,1 Research Member
- 1 Development Member
- 1 Gasification Company

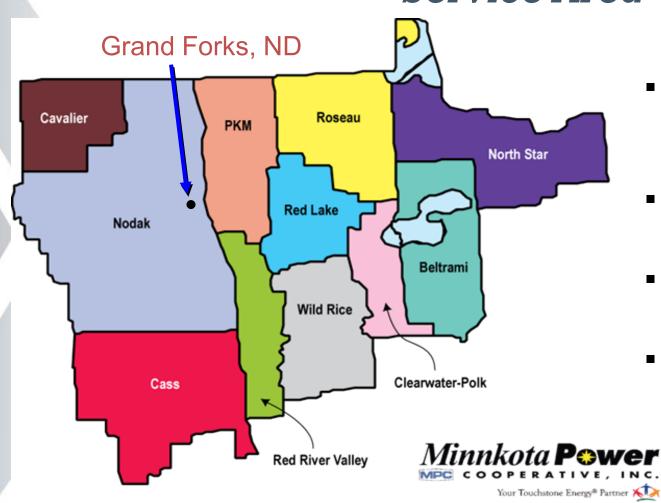


Basin Electric Power Cooperative Service Area

- Serves 131 distribution co-ops
- 3.0 million customers
- 1,569 MW from lignite
- ~ 2,000 MW from subbituminous
- 2,300 employees including 500+ at BEPC headquarters – 700+ at Synfuels plant
- BEPC owns Dakota Gasification Company



Minnkota Power Cooperative Service Area



- Serves 11 distribution co-ops
- 140,000 customers
- 708 MW from lignite
- 361 employees including 175 at HQ

Great River Energy Service Area



Serves 28 distribution co-ops – about 60% of Minnesota geographic area

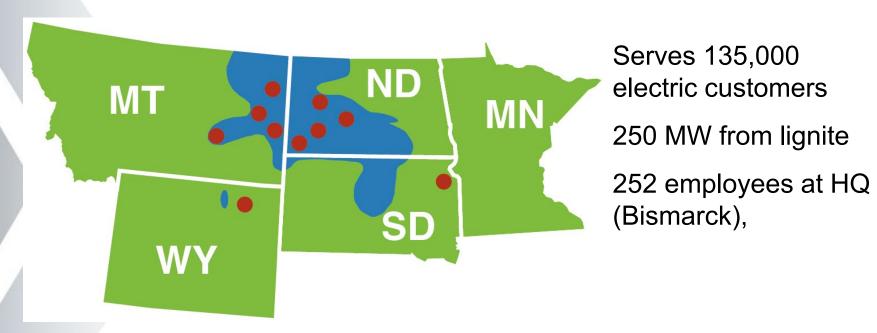
650,000 customers

 33 employees at Spiritwood Station



- Officially became owner of Coal Creek
 Station last month
- Part of a family of companies that comprise United Energy Corporation
- GRE to purchase power
- Specializes in providing customers with energy services and products
- Customers in U.S., Canada & Mexico

Montana-Dakota Utilities Co. Electric Service Area



Blue represents service territory and red dots denote generation sources – MDU's electric customers have grown along with Bakken oil boom

Otter Tail Power Company Service Area



- Serves 130,000 electric customers
- 149.5 MW from lignite
- 315 employees at HQ (Fergus Falls) and 82 employees at Coyote Station

Minnesota Power Service Area



- Serves 144,000 electric customers
- 225 MW from lignite
- 1,000 employees in electric operations

Mines and Power Plants

Mine Plant(s)

Center Milton R. Young

Freedom Great Plains / AVS / Leland Olds

Falkirk Coal Creek / Spiritwood

Coyote Creek Coyote Station

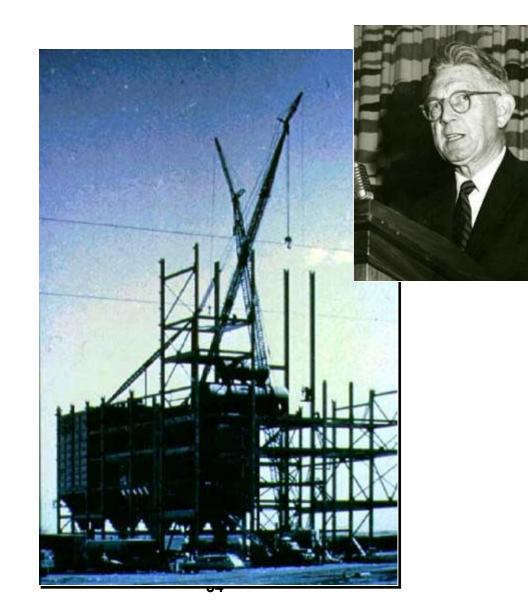
Beulah Heskett

Heskett Station

• Named for MDU's founder – R.M. Heskett

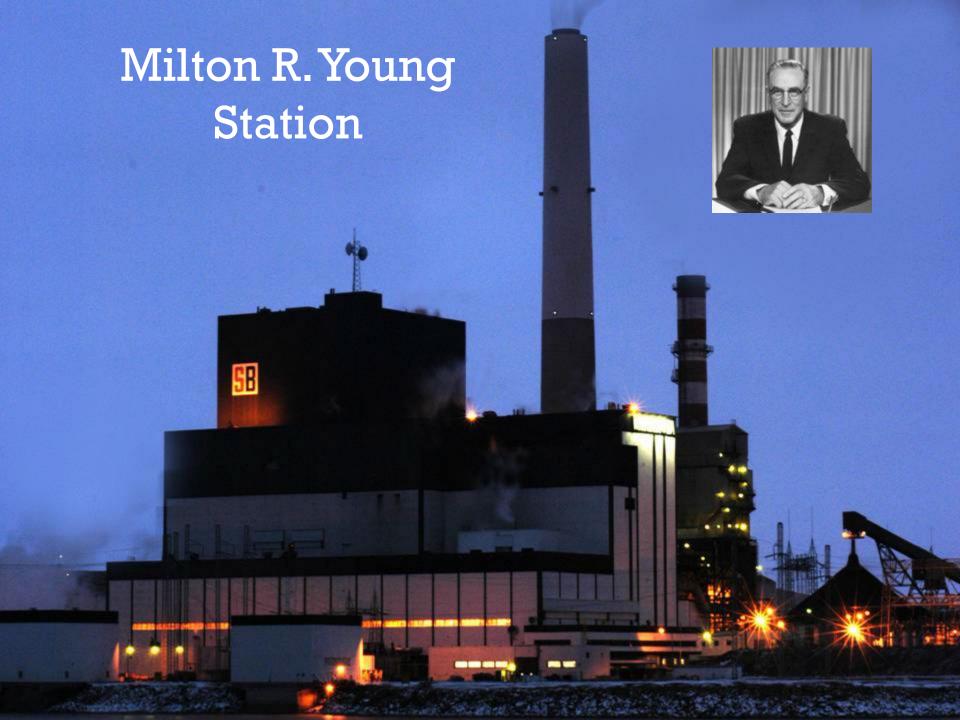


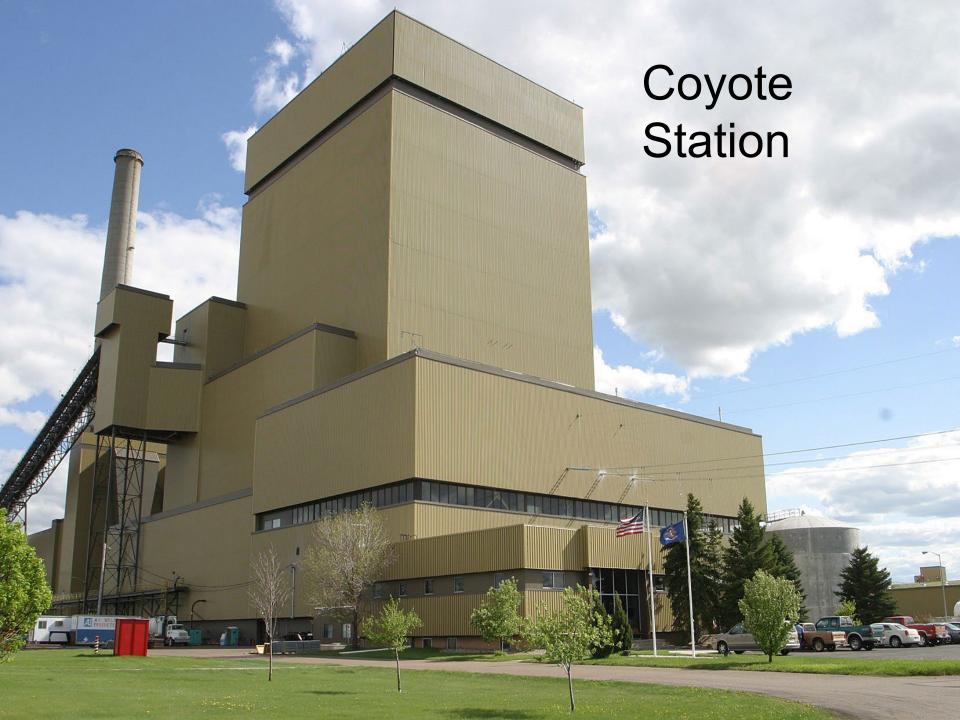
Leland Olds



Leland Olds Station

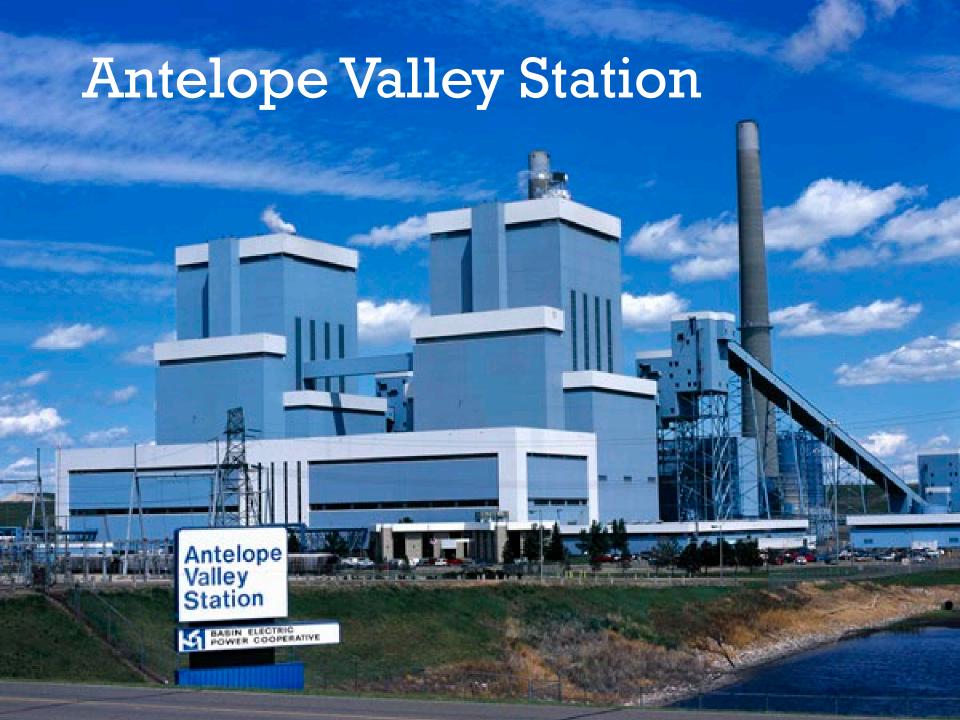






Coal Creek Station





Spiritwood Station

- A unique combination heat and electricity
 - 99 MW base load
 - 22 MW steam peaking
 - 610,000 ton/yr.
 beneficiated lignite
 - Investment...\$400M







Economic Impact



1. Agriculture

- 1. Agriculture
- 2. Oil & gas development

- 1. Agriculture
- 2. Oil & gas development
- 3. Tourism

- 1. Agriculture
- 2. Oil & gas development
- 3. Tourism
- 4. Manufacturing

- 1. Agriculture
- 2. Oil & gas development
- 3. Tourism
- 4. Manufacturing
- 5. Lignite

3,500 Direct Employees



10,000 Indirect Employees



Jobs Created by the Lignite Industry







CUSTO PAN Repa







Dollars Created by the Lignite Industry







Classroom Activity

ECONOMICS!!!



Lignite Industry Contractors & Suppliers

- Heavy equipment supplier
- Coal testing lab
- Fuel supplier
- Engineering services
- Earthwork contractor
- Legal services
- Machine shop services

- Maintenance services
- Utilities (electricity)
- Transportation services
- Parts supplier
- Explosives supplier
- Environmental consultant
- Tire supplier

Lignite Industry Business Activity Generated

- Doctor
- Rent
- Dentist
- Bank (car or house payment)
- Grocer (food)
- Credit card payment
- Telephone
- Insurance payment
- Gas / electricity
- Home improvements

- Water
- Vacations
- Clothing
- Sporting events
- Car repair/maintenance
- Toys for children
- Gasoline
- New car or truck
- Movies

Classroom Activity: Lignite Economics

Jobs



Direct Job







Indirect Jobs

Business activity







Tax revenue



Industry Overview

THANK YOU VERY MUCH!



